



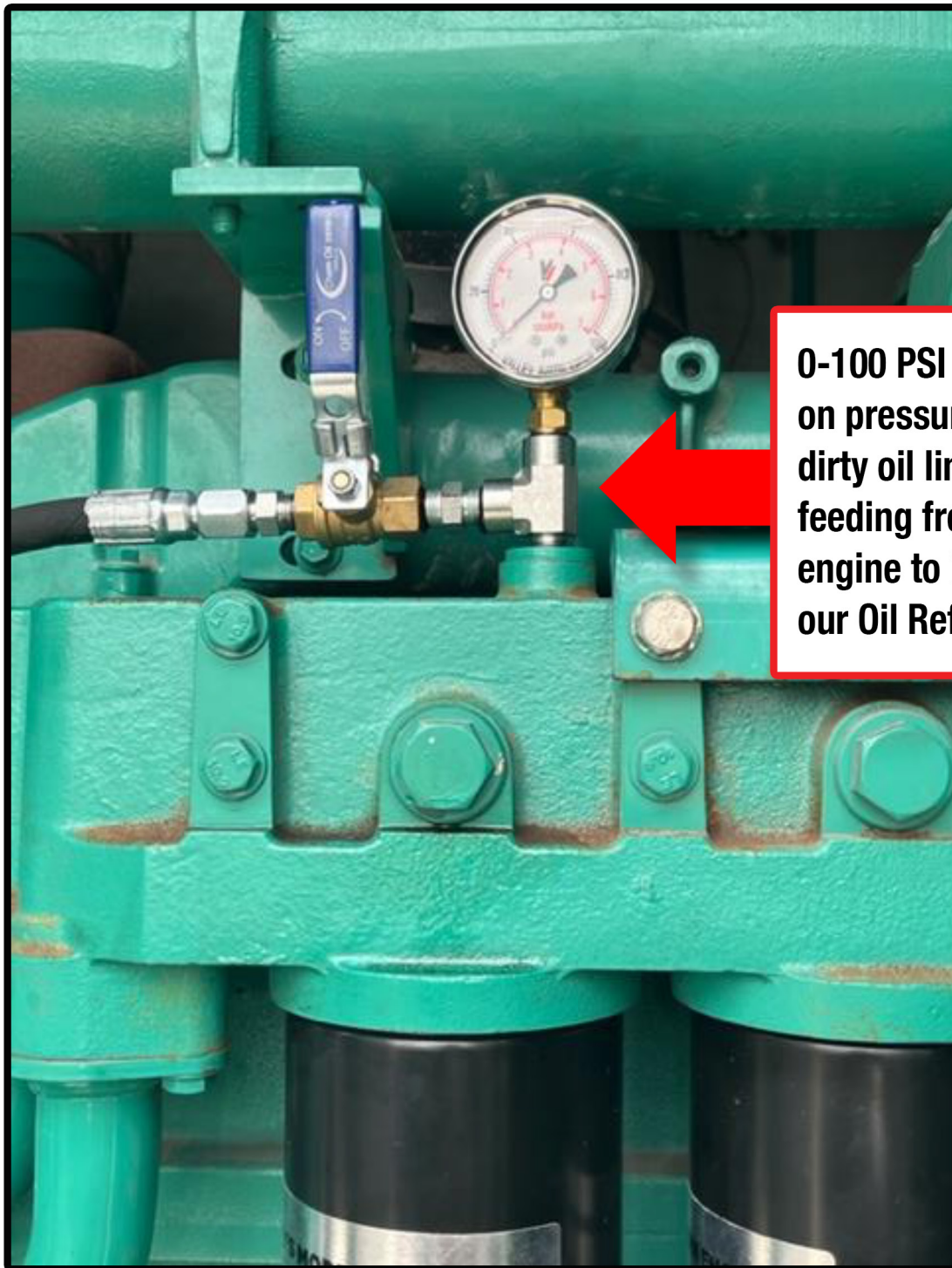
## **12-Cylinder Cummins Stationary Diesel-Engine Generator 60-gallon Oil Crankcase**

- The engine manufacturer recommends changing oil in this engine every 250 engine hours or every 12 months, whichever comes first at a current cost of \$1,500 per oil change.
- With the use of the **PetroSavers®**, this engine can now run a minimum of 12,000 engine hours without an oil change; some customers have gone 19,000 hours on large generators.
- This represents a 48x increase in oil life and the elimination of 47 oil changes, totaling \$70,000.00. The initial installation cost is under \$5,000.
- The **Refiner Element** including labor servicing cost is \$500 every 2,000 engine hours. The minimum net savings for this customer is \$62,000 every 12,000 engine hours.  
[\$70,000 - (\$5,000 + \$3,000)]



**Two (2)  
OEM Engine  
Oil Filters**

**Engine Compartment Interior**



**0-100 PSI gauge  
on pressurized  
dirty oil line  
feeding from the  
engine to inlet of  
our Oil Refiner.**

**Engine Outlet to PetroSavers Unit**



**Clean oil return line back to engine from Oil Refiner, which refines oil 7x per engine hour.**

**Clean oil return from Oil Refiner to unpressurized oil gallery on engine.**



**Inlet and Outlet oil line connections  
on PetroSavers unit.**



**Backside of the HD-601 PetroSavers  
refiner unit on base mounting**